



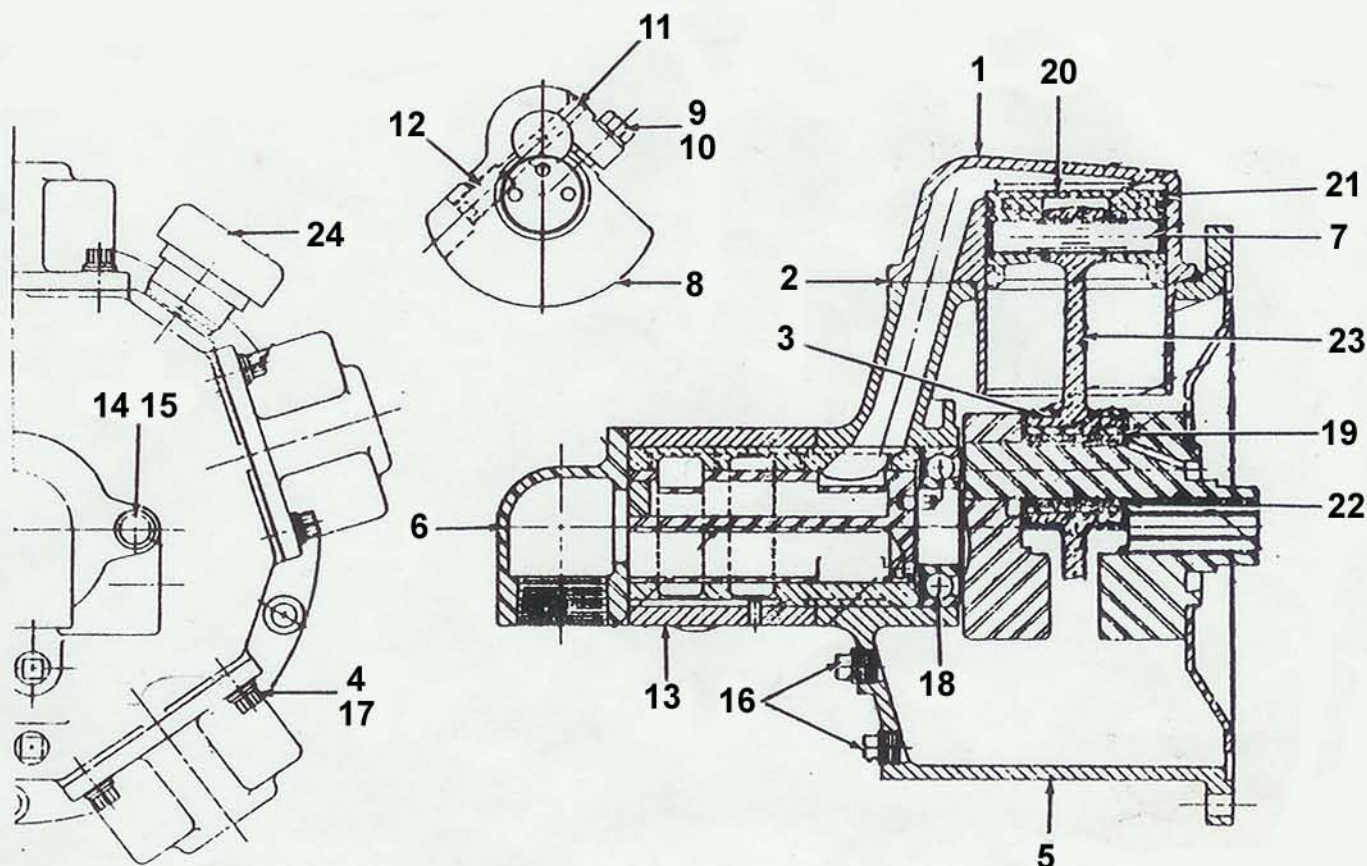
GMS INDUSTRIES
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OEM: GMS INDUSTRIES
269-695-2244
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Bill of Material Number:
502051-45,46,47,51

AMP-94 AIR MOTOR ASSEMBLY

REF #	PART NUMBER	DESCRIPTION	QTY	REF #	PART NUMBER	DESCRIPTION	QTY
502051-45 PISTONAIR MOTOR-Right				05	155888	MOTOR HOUSING	1
1	155706	CYLINDER	5	06	155914	EXHAUST CAP	1
25	3157524-39	ROTARY VALVE, RH Includes:	1	07	156087	WRIST PIN	5
*	904584-18	Dowel Pin	3	08	A155893	CRANKSHAFT ASSEMBLY: Inc:	1
502051-46 PISTONAIR MOTOR-Left				09	900235-27	Capscrew	1
1	155706	CYLINDER	5	10	900302-3	Lockwasher	1
25	3157524-40	ROTARY VALVE, LH Includes:	1	11	900583-82	Taper Pin	1
*	904584-18	Dowel Pin	3	12	900502-140	Set Screw	1
502051-47 PISTONAIR MOTOR-Right				13	A155912	VALVE BODY	1
1	1157105-28	CYLINDER	5	14	900020-133	CAPSCREW	2
25	3157524-39	ROTARY VALVE, RH Includes:	1	15	900302-3	LOCKWASHER	2
*	904584-18	Dowel Pin	3	16	901204-2	PIPE PLUG	2
502051-51 PISTONAIR MOTOR w/ ORIFICES				17	902224-49	CAPSCREW	20
1	155706	CYLINDER	5	18	940021-207	BEARING	1
*	1157215-3	ORIFICE	5	19	1157062-34	BUSHING	1
25	3157524-39	ROTARY VALVE, RH w/	1	20	1157251-28	PISTON	5
		BALANCING PORT Includes:	3	21	1157283-7	PISTON RING	10
*	904584-18	Dowel Pin		22	1157331-12	SLEEVE	1
PARTS COMMON TO 502051-(45,46,47,51)				23	1157525-9	CONNECTING ROD	5
2	155707	GASKET	5	24	3157067-32	CAP, Vent Assembly. Includes:	1
3	155718	LOCK RING	2	*	900620-16	Cotter Pin	1
4	155862	WASHER	20	* Parts not Illustrated			



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