



GMS INDUSTRIES
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OEM: GMS INDUSTRIES
269-695-2244
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Bill of Material Number:
502020-83

AMP-180 AIR MOTOR ASSEMBLY

REF #	DESCRIPTION	QTY
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502020-83 AMP-180R Air Motor Assembly

5	A154798	HOUSING, for Motor	1
7	A154950	VALVE HOUSING	1
19	1157105-8	CYLINDER	5

502020-84 AMP-180L Air Motor Assembly

5	A154798	HOUSING, for Motor	1
7	3157383-2	HOUSING, Rotary Valve	1
19	1157105-8	CYLINDER	5

502020-85 AMP-180R Air Motor Assembly (Beebe)

5	A154798	HOUSING, for Motor	1
7	A154950	VALVE HOUSING	1
19	1157105-27	CYLINDER	5

502020-86 AMP-180L Air Motor Assembly (Beebe)

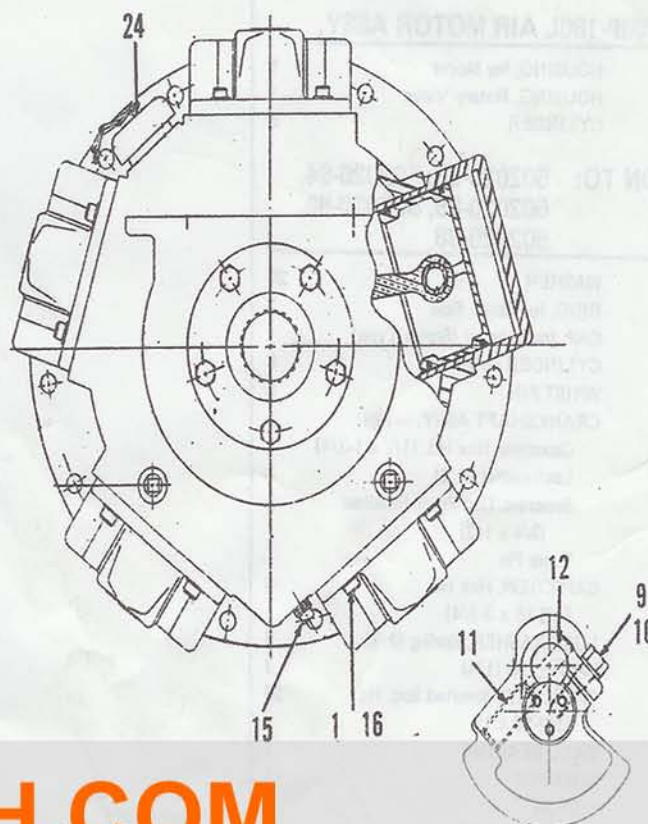
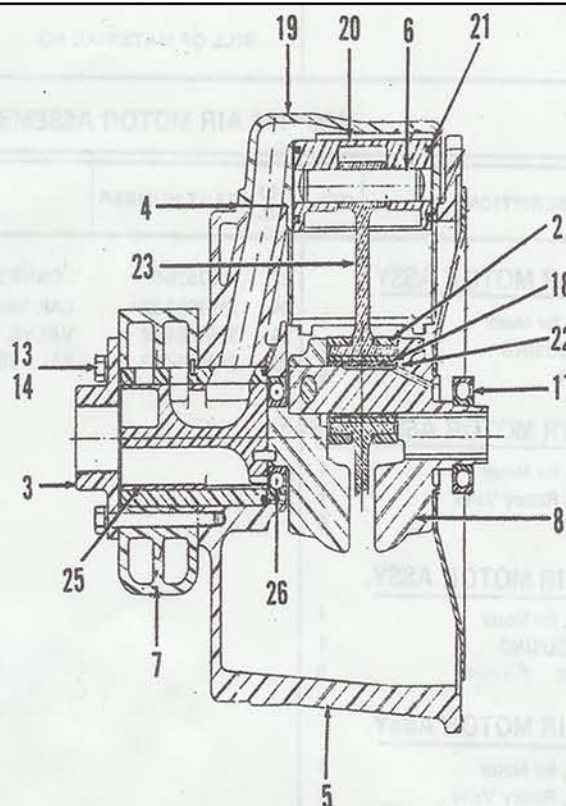
5	A154798	HOUSING, for Motor	1
7	3157383-2	HOUSING, Rotary Valve	1
19	1157105-27	CYLINDER	5

502020-88 AMP-180L Air Motor Assembly

5	3157175-38	HOUSING, for Motor	1
7	3157383-2	HOUSING, Rotary Valve	1
19	1157105-8	CYLINDER	5

PARTS COMMON TO AMP-180 AIR MOTOR ASSEMBLY

1	150502	WASHER	20
2	154800	RING, for Connecting Rod	2
3	155550	CAP, for Exhaust (Screw Type)	1
4	155825	CYLINDER GASKET	5
6	A154926	WRIST PINS	5
8	A155856	CRANKSHAFT ASSEMBLY - Includes:	1
9	900235-53	Capscrew	1
10	900302-4	Lockwasher	1
11	900502-173	Setscrew	1
12	900583-147	Taper Pin	1
*	155855	Oil Slinger	1
*	154958	Crankshaft	1
*	1157095-3	Counterweight	1
13	900020-123	CAPSCREW	5
14	900302-3	LOCKWASHER, Spring	5
15	901204-2	PIPE PLUG	3
16	902224-73	CAPSCREW, Knurled	20
17	940016-208	BALL BEARING	1
18	1157062-33	BUSHING	1
20	1157251-26	PISTON	5
21	1157283-8	RING	10
22	1157331-11	SLEEVE	1
23	1157525-6	CONNECTING ROD	5
24	3157067-32	CAP, Vent Assembly	1
25	3157524-38	VALVE, Rotary	1
26	940021-208	BALL BEARING	1



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